



SUPERIOR PRODUCTS INTERNATIONAL II, INC.

SP-ACRYLIC STUCCO

APPLICATION INSTRUCTIONS (8/4/06)

SP-Acrylic Stucco is a one-part mixture of high-performance acrylics specially blended with an aggregate compound to provide a stucco texture. It is used as a one-coat system to apply a stucco look over all substrates without the labor and cost of additional steps and primer. It can be applied to metal, concrete, masonry and wood.

SURFACE PREPARATION

As a single coat system over metal, concrete, masonry and wood, and Super Therm as a heat barrier:

- 1) Power wash surface (3,500 psi) with a Chlor-Rid to remove loose or flaking paint, rust and salts, and to clean the surface of dirt, oil, tar, grease and film.
- 2) Surface must be completely dry.

As a one-coat system (metal, concrete, masonry and wood) or for new construction (metal, concrete, masonry and wood):

- 1) Power wash surface (3,500 psi) with a citrus cleaner to remove dirt, oil, tar, grease and film.
- 2) Surface must be completely dry.

Previously coated (metal, concrete, masonry and wood):

- 1) Power wash surface (3,500 psi) with Chlor-Rid to remove loose or flaking paint, rust, and salts, and to clean the surface of dirt, oil, tar, grease and film.
- 2) Surface must be completely dry before applying the coating.
- 3) If existing coating surface is glossed, it must be sanded and roughed before application, no gloss.

NOTE: If pack rust, scale or bright glossy surfaces exist, they must be removed by grit blast, power tool or needle gun. Once removed, begin with step 1 (power wash).

MIXING

- 1) SP-Acrylic Stucco should be mixed by power drill with paddle for ten minutes.
- 2) Begin application.

NOTE: Once a container is opened and not fully used, snap the lid back in place and the product can be utilized at a future date (the lid must be firmly in place).

POT LIFE

Four hours at 70F. degrees if container is left open.

APPLICATION

SP-Acrylic Stucco can be applied by trowel or spray:

- 1) If application is by trowel, use a standard stucco trowel.
- 2) If application is by spray, use a Graco Texspray 1500 with a flexhead pole gun for a smoother texture surface while wet.

MINIMUM SPREAD RATES:

All clean and sealed surfaces--apply @ 20 sq.ft./gallon (80 mils wet/62 mils dry)

CURE TIME

- 1) Twelve hours to touch at 70F. degrees.
- 2) Overcoating window is 24 hours at 70F. degrees or longer.
- 3) Fully cures in 7 days.

TEMPERATURE

- 1) Apply between 50F. and 100F. degrees.
- 2) Store between 50F. and 100F. degrees.

CLEAN-UP OF EQUIPMENT

- 1) After completion, spray systems should be cleaned with soap and water.
- 2) After completion, brushes and rollers can be cleaned with soap and water, stored and reused.