



*SP Primer is a water-based blend of specific acrylic resins for blocking moisture penetration and air. Used to prevent rusting of metal and sealing concrete surfaces before applying Super Therm.*

**SURFACE PREPARATION**

As a topcoat:

- 1) Surface must be clean and free of dirt, oil, tar, grease, salts and residue.
- 2) Surface must be completely dry before applying.

**MIXING**

- 1) Mix by hand or drill for two minutes.
- 2) If pail is left open in the sun, this can dry out the coating.

**POT LIFE**

Dries by evaporation.

**APPLICATION**

SP Primer can be applied by brush, roller or spray; however:

- 1) If application is by brush, use a soft bristle brush.
- 2) If application is by roller, use a 1/4 inch nap roller.
- 3) If application is by spray, use a standard airless sprayer (2,800 psi or less) with a .019 tip.

**NOTE:** The number of coats and the thickness of each coat will be in accordance with the job specifications.

**MINIMUM SPREAD RATES:**

200 sq.ft./gallon (18 sq.m./gallon)--8 mils wet/3.75 mils dry

**CURE TIME**

- 1) Ten minutes to touch at 70F. degrees.
- 2) Overcoating window is 20 minutes.
- 3) Fully cures in 10 days.

**TEMPERATURE**

- 1) Apply between 40F. and 120F. degrees.
- 2) Store between 40F. and 120F. degrees according to standards indicated on MSDS.

**CLEAN-UP OF EQUIPMENT**

- 1) During breaks, spray systems should be flushed with soap and water.
- 2) After completion, spray systems should be flushed and cleaned with soap and water.
- 3) After completion, brushes and rollers should be cleaned with soap and water.